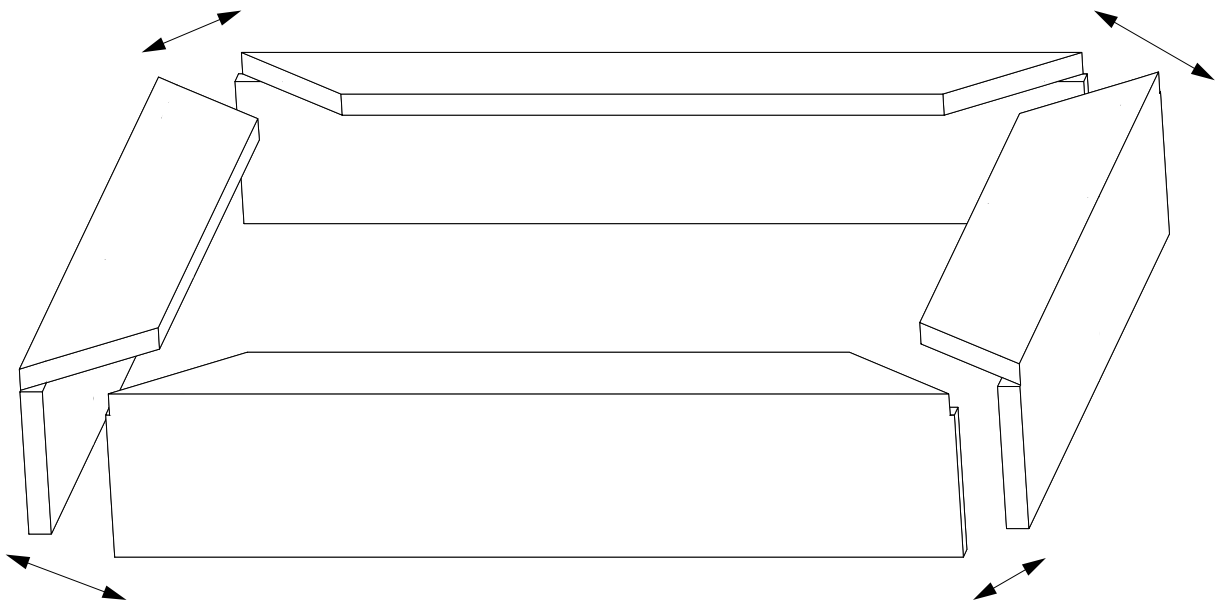


Cage Weld Drawing



all pieces are "cage top piece" as specified in drawing #7
weld on outside surface and grind top flat to $<1/32"$